

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			MODIFIED:
				DRG CHCK:
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				DSGN APRL:

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.
8. TO BE FORMED ON ASSEMBLY.

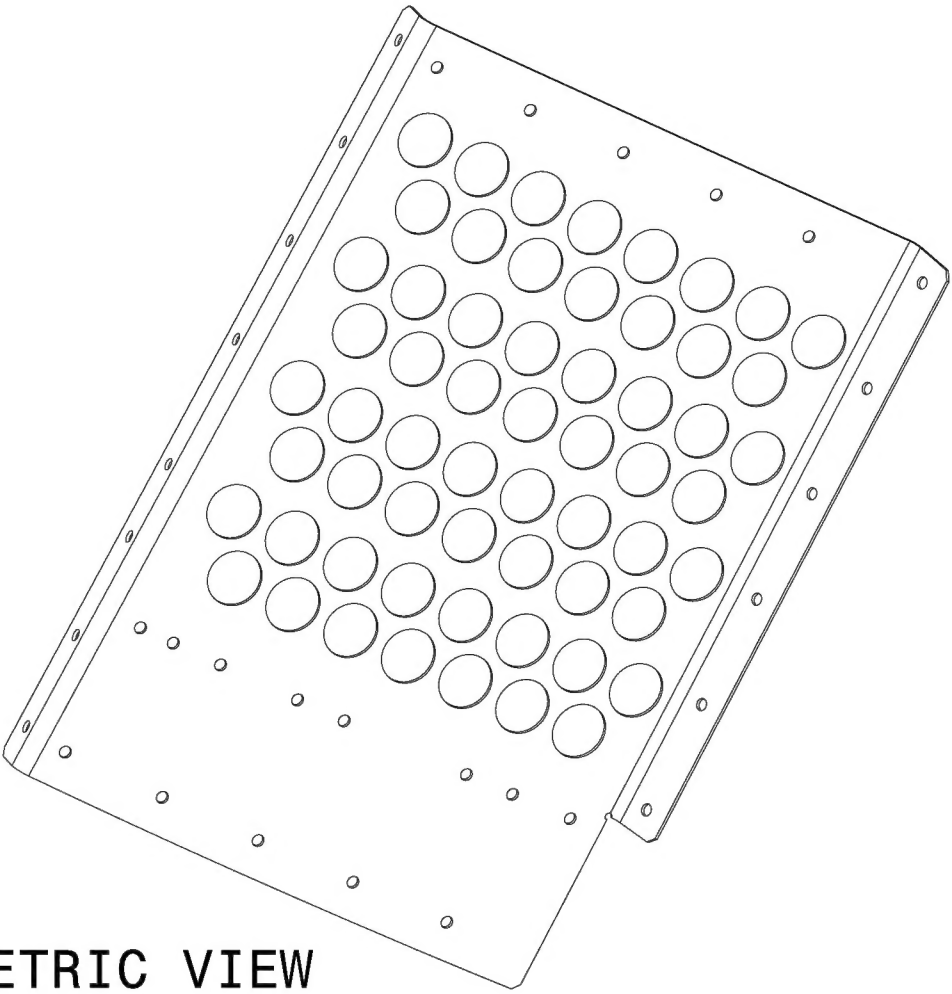
PART MARK
TO QD5016





1 & 4

BURR SIDE - THIS FACE

ISOMETRIC VIEW
N.T.S.



REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

<div>© 2014 PALL EUROPE LTD</div> <div>This document may contain confidential technical data, including trade secrets proprietary to Pall Europe LTD. The document, design rights and all other disclosures in this document are the property of Pall Europe LTD. Unauthorised use, copying, distribution to third parties, manufacture, or reproduction in whole or in part is prohibited.</div> <div>PALL EUROPE LTD</div>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES		THIRD ANGLE PROJECTION 	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS		DATE		 Pall Corporation				
	TOLERANCES ARE:				DRAWN BY	C DESCARGUES	22 OCT 2014	PALL AERPOPOWER ENGINEERING, PORTSMOUTH, ENGLAND					
					DRG CHCK	T CLARK	22 OCT 2014						
					PROJ ENG			TITLE					
	DECIMALS		ANGLES	APPLICATION		MFG ENGR				PLATE OUTLET			
			NEXT ASSY		TECH APRL								
			USED ON		DSGN APRL								
	X.	± 0.5	± 0.5 DEG	QB05043		DSGN APRL		E C BULA	22 OCT 2014	SIZE	CAGE CODE	DRG NO	ISS
	.X	± 0.25						A2.	U0088	QB21897	P1		
	.XX	± 0.125											
.XXX	± -												
SURFACE FINISH		3.2/											
DO NOT SCALE DRAWING					CONTRACT NO				SCALE	1 : 1	WEIGHT	SHEET A OF B	

